

Article

Accurate Computation of Mutual Inductance of Non Coaxial Pancake Coils

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Abstract: The computation of self and mutual inductances of coils is a classic problem of electrical engineering. The accurate modeling of coupled coils has received renewed interest with the spread of wireless power transfer systems. This problem has been quite well addressed for coplanar or perfectly coaxial coils but it is known the misalignment conditions easily lead to a sharp decrease of the efficiency. Hence, it is crucial to take misalignment into account in order to properly design the overall wireless power transfer system. This work presents a study to compute analytically the mutual inductance of non-coaxial pancake coils with parallel axes. The accuracy of the proposed methodology is tested by comparison with the numerical results obtained using the tool Fast-Henry. Then, a wireless power transfer system, comprising a full bridge inverter, is considered, showing the impact of the misalignment on the coupling between two pancake coils and, thus, between the source and the load.

Keywords: Pancake coils, mutual inductance, wireless power transfer, planar coils.

1. Introduction

The computation of mutual inductance between coaxial circular coils has been thoroughly treated by many authors since the time of Maxwell who gave a formula for two circles whose axes intersect [1]. In [2] and [3] formulas for circular loops with parallel axes have been derived but, unfortunately, all these results can be applied only within a restricted range of parameters since they converge slowly in general [4].

Nowadays, numerical methods such as finite element method (FEM) and boundary element method (BEM), allow to calculate the mutual inductance of realistic 3-D geometric arrangement of conductors in an accurate and fast way. However, analytic and semi-analytic methods are still of interest to address this problem as they considerably simplify the mathematical procedures, leading to a significant reduction of the computational effort [4]. General techniques have been developed over the years [5–10] which have been found to be useful in many different fields including eddy-current tomography [11], planar PCB inductors [12], coreless printed circuit board transformers [13], force and torque calculation [14,15], electromagnetic launchers [16], plasma science [17], and superconducting magnetic levitation [18]. Still, the methods presented in these works are finally based on a numerical computation [19–21].

A renewed interest has received the calculation of the mutual coupling between two coils with the spread of wireless power transfer (WPT) systems. This problem has been quite well addressed for coplanar or perfectly coaxial coils [22,23] but it is known the misalignment conditions easily lead to a sharp decrease of the efficiency. Misalignment can be either lateral or angular. In electrical

33 vehicle charging systems, the most relevant is the lateral misalignment. Hence, it becomes crucial to
 34 take this misalignment into account in order to properly design the overall WPT system [24–26]. In
 35 [27] the numerical solution proposed in [27] is applied to WPT system with many non-coaxial coils.
 36 While it is clear that the mutual inductance between non-coaxial coils can be computed by resorting
 37 to numerical integration [28], to authors' knowledge no analytical solution has been found to this
 38 problem. An accurate expression of mutual inductance of Archimedean spiral coils was presented
 39 and verified experimentally in [21] but, again, a numerical integration is required. By avoiding
 40 numerical integration, the mutual inductance can be calculated faster which can be used for the system
 41 optimization, i.e. evaluate faster the impact of misalignment on the WPT system performance e.g. [29].
 42 This work presents a study to compute analytically the mutual inductance of non-coaxial pancake
 43 coils with parallel axes. The proposed formula in a series form is verified against numerical results
 44 obtained by means of the inductance extraction program Fast-Henry [30]. Finally, the case-study of a
 45 WPT system comprising two non-coaxial coils and a converter is presented, pointing out the effect of
 46 the misalignment on the performance.

47 2. Theory

Consider the two air-cored parallel flat coils shown in Fig. 1. The turns of the coils have radii a_i ($i = 1, \dots, N$) and b_j ($j = 1, \dots, M$), while the radial displacement between the coil axes and the vertical spacing between the coil planes are indicated with ρ and h , respectively. The overall mutual inductance of the coils is given by

$$M_{ab} = \sum_{i=1}^N \sum_{j=1}^M \Phi(a_i, b_j, \rho), \quad (1)$$

where $\Phi(a, b, \rho)$ is the flux linkage per unit current between two generic turns with radii a and b .

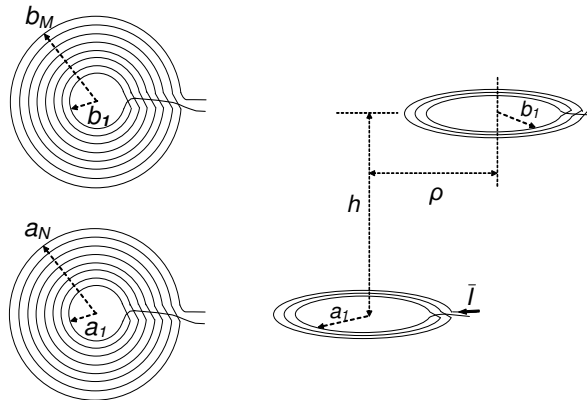


Figure 1. Sketch of two parallel pancake coils.

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The goal of this section is to develop a rigorous procedure that allows to analytically evaluate the integral expression of $\Phi(a, b, \rho)$, that is [22]

$$\Phi(a, b, \rho) = \pi \mu_0 ab \int_0^\infty e^{-\lambda h} J_1(\lambda a) J_1(\lambda b) J_0(\lambda \rho) d\lambda, \quad (2)$$

where $J_m(\cdot)$ is the m th-order Bessel function, and μ_0 is the magnetic permeability of free space. To this end, we first replace $J_0(\lambda \rho)$ with its ascending power series expansion [31, Eq. 9.1.12]

$$J_0(\lambda \rho) = \sum_{n=0}^{\infty} (-1)^n \frac{(\lambda \rho)^{2n}}{[(2n)!!]^2}, \quad (3)$$

with $(2n)!!$ being the double factorial $2 \cdot 4 \cdot 6 \cdot 8 \cdot \dots \cdot (2n)$, and obtain

$$\Phi(a, b, \rho) = \pi \mu_0 a b \sum_{n=0}^{\infty} (-1)^n \frac{\rho^{2n}}{[(2n)!!]^2} \int_0^{\infty} e^{-\lambda h} J_1(\lambda a) J_1(\lambda b) \lambda^{2n} d\lambda. \quad (4)$$

Next, applying the identity

$$\lambda^{2n} e^{-\lambda h} = \frac{\partial^{2n} e^{-\lambda h}}{\partial h^{2n}}, \quad (5)$$

makes it possible to express the flux linkage between two arbitrary turns as

$$\Phi(a, b, \rho) = \sum_{n=0}^{\infty} (-1)^n \frac{\rho^{2n}}{[(2n)!!]^2} \frac{\partial^{2n}}{\partial h^{2n}} \Phi(a, b, 0), \quad (6)$$

where $\Phi(a, b, 0)$ is the flux corresponding to perfect alignment. An explicit representation for $\Phi(a, b, 0)$ may be found starting from replacing the product of first-order Bessel functions with its finite integral representation according to Gegenbauer's addition theorem, namely [32, Eq. 11.41.17]

$$J_1(\lambda a) J_1(\lambda b) = \frac{1}{\pi} \int_0^{\pi} J_0(\lambda c) \cos \phi d\phi, \quad (7)$$

where ϕ is the variable of integration, and

$$c = \sqrt{a^2 + b^2 - 2ab \cos \phi}. \quad (8)$$

This allows to write the expression

$$\Phi(a, b, 0) = \mu_0 ab \int_0^{\pi} \cos \phi d\phi \int_0^{\infty} e^{-\lambda h} J_0(\lambda c) d\lambda, \quad (9)$$

whose integral on the right-hand side is known and given by [33]

$$\int_0^{\infty} e^{-\lambda d} J_0(\lambda c) d\lambda = \frac{1}{\sqrt{d^2 + \varepsilon}}, \quad (10)$$

being $d^2 = a^2 + b^2 + h^2$, and $\varepsilon = -2ab \cos \phi$. Expanding (10) into a power series of ε , as follows

$$\frac{1}{\sqrt{d^2 + \varepsilon}} = \frac{1}{d} \sum_{m=0}^{\infty} (-1)^m \frac{(2m-1)!!}{(2m)!!} \left(\frac{\varepsilon}{d^2}\right)^m \quad (11)$$

allows to turn (9) into

$$\Phi(a, b, 0) = \frac{\mu_0 ab}{d} \sum_{m=1}^{\infty} (-1)^m \frac{(2m-1)!!}{(2m)!!} \left(-\frac{2ab}{d^2}\right)^m \int_0^{\pi} \cos^{m+1} \phi d\phi, \quad (12)$$

where it has been taken into account that the finite integral over ϕ is non-null only for $m \neq 0$. Finally, since it holds [34]

$$\int_0^{\pi} \cos^{m+1} \phi = \begin{cases} \pi m!! / (m+1)!!, & \text{odd } m \\ 0, & \text{even } m \end{cases} \quad (13)$$

after setting $m=2l+1$ it is found that

$$\Phi(a, b, 0) = \frac{\pi\mu_0 ab}{d} \sum_{l=0}^{\infty} \frac{(4l+1)!!}{(2l+2)!!(2l)!!} \left(\frac{ab}{d^2}\right)^{2l+1}. \quad (14)$$

Combining (14) with (6) provides an explicit expression for the mutual inductance of two misaligned turns with radii a and b , that is

$$\Phi(a, b, \rho) = \frac{\pi\mu_0 ab}{d} \sum_{n=0}^{\infty} (-1)^n \frac{\rho^{2n}}{[(2n)!!]^2} \sum_{l=0}^{\infty} \frac{(4l+1)!!}{(2l+2)!!(2l)!!} (ab)^{2l+1} \frac{\partial^{2n}}{\partial h^{2n}} \left[\frac{1}{(a^2 + b^2 + h^2)^{2l+1}} \right], \quad (15)$$

which, since it yields

$$\frac{\partial^{2n}}{\partial h^{2n}} \left[\frac{1}{(a^2 + b^2 + h^2)^{2l+1}} \right] = \frac{(2n)!}{(2l)!} \sum_{m=0}^n (-1)^{m+n} \frac{2^{2m} (2l+m+n)!}{(n-m)!(2m)!} \cdot \frac{h^{2m}}{d^{2(2l+m+n+1)}} \quad (16)$$

becomes

$$\Phi(a, b, \rho) = \frac{\pi\mu_0 ab}{d} \sum_{n=0}^{\infty} \frac{(2n-1)!!}{(2n)!!} \left(\frac{\rho}{d}\right)^{2n} \sum_{l=0}^{\infty} \frac{(4l+1)!!}{l!(l+1)!(2l)!} \left(\frac{ab}{2d^2}\right)^{2l+1} f_{ln} \left(\frac{2h}{d}\right), \quad (17)$$

where

$$f_{ln}(x) = \sum_{m=0}^n (-1)^m \frac{(2l+m+n)!}{(n-m)!(2m)!} x^{2m}. \quad (18)$$

Use of (17) and (18) in conjunction with (1) provides the mutual inductance of two parallel non-coaxial pancake coils. Moreover, expression (14) alone may be also applied to the computation of the overall self-inductance of each coil. For instance, for the coil at the bottom of Fig 1, it yields [22]

$$L_a = \sum_{i=1}^N L_t(a_i) + 2 \sum_{i=1}^N \sum_{j=i+1}^N \Phi(a_i, a_j, 0), \quad (19)$$

with $L_t(a)$ being the self-inductance of a thin-wire circular loop with radius a , given by [22,35]

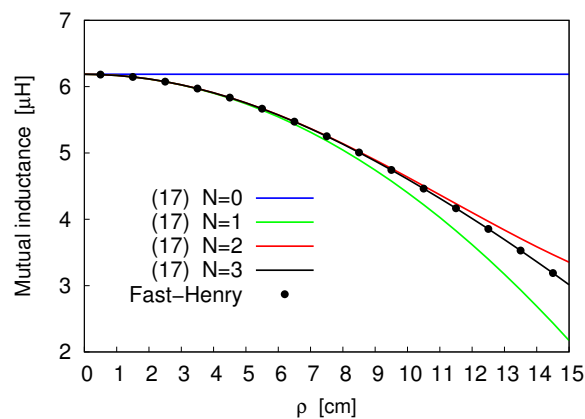
$$L_t(a) = \mu_0 a \left[\log \left(\frac{8a}{r_w} \right) - 2 \right], \quad (20)$$

49 where r_w is the wire radius. It should be observed that both the integral expression of $\Phi(a, b, \rho)$
 50 and formula (20) are valid subject to the thin-wire assumption, which holds when r_w is negligible if
 51 compared to the radii of the turns.

52 3. Results and discussion

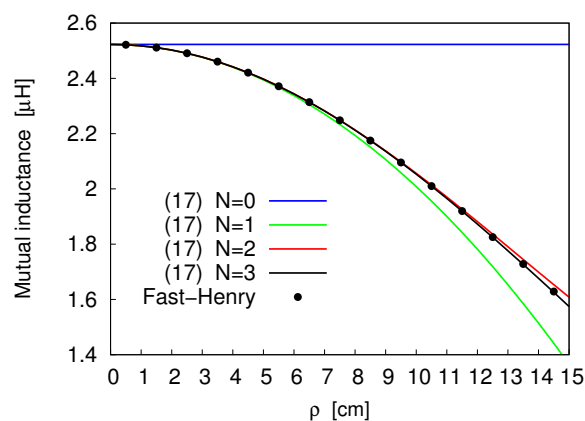
53 To test the developed theory, the derived formula (17) is first applied to the computation of the
 54 flux linkage between two identical coils made up of 10 turns. For each coil, the radius of the inner
 55 turn is taken to be equal to 3 cm, while the spacing between the edges of two adjacent turns is 2 cm.
 56 The mutual inductance is calculated against the radial distance ρ , and the obtained results, illustrated
 57 in Figs. 2-3, are compared with the outcomes from the multipole-accelerated three-dimensional
 58 inductance extraction program Fast-Henry. Figure 2 depicts ρ -profiles of the mutual inductance
 59 corresponding to $h=10$ cm, with the truncation index N of the outer sum in (17) taken as a parameter.
 60 Thus, the figure illustrates the effect of adding a higher-order term to the truncated power series
 61 expansion of the flux, seen as a function of ρ . To ensure highly accurate computation of the n th term of
 62 the expansion, the inner sequence of partial sums in (17) is terminated when the relative difference

63 between the two last partial sums is smaller than a specified tolerance, which is assumed to be 10^{-12} .
 64 As is evident from the analysis of the plotted curves, the data arising from using the partial sum in (17)
 65 with $N=3$ agree well with those produced by the Fast-Henry solver. As a consequence, the sequence of
 66 partial sums converges to the exact solution as N is increased. Figure 2 also points out that, for a given
 67 value of the truncation index N , the accuracy of the outcomes from (17) is affected by the misalignment
 68 between the coils, and that, in particular, it worsens as the misalignment increases. However, further
 69 increasing N makes it possible to achieve a high degree of accuracy of the results of the computation
 70 regardless of the value of the misalignment. For instance, in the $0 < \rho < 15$ cm range, the choice of $N=8$
 71 ensures that the relative difference between the last two elements of the outer sequence of partial sums
 72 in (17) is always smaller than 10^{-8} . This means that setting the desired tolerance of 10^{-8} for stopping
 the outer sequence of partial sums always leads to truncate the series at $N=8$.



73 **Figure 2.** Mutual inductance of two 10-turn coils spaced 10 cm apart, as a function of ρ .

74 Convergence of (17) is also confirmed by the ρ –profiles plotted in Fig. 3. Here, the same coils as
 75 in the previous example are considered, while their planes are now separated by the distance $h=20$ cm.
 76 As can be seen, even if the distance has been doubled, perfect matching is still observed between the
 77 outcomes of Fast-Henry solver and the trend arising from the proposed series-form solution truncated
 at $N = 3$. This suggests that the rate of convergence of (17) is not affected by a variation of h .



78 **Figure 3.** Mutual inductance of two 10-turn coils spaced 20 cm apart, as a function of ρ .

79

79 4. WPT system with a full bridge inverter

80 A possible application of the coupled coils system presented is in the Wireless Power Transfer
 81 (WPT) area. The purpose of this paragraph is to provide an example where a couple of coils are
 82 employed in order to transfer an amount of power from a source to a distant load. The WPT coupling
 83 between two pancake coils is studied performing several simulations using the Plexim software

84 "PLECS"; the target is to compute the load voltage over a load resistance R_L due to the exchange of
 85 power between two distant coupled coils [36]. The schematic of the configuration under investigation
 86 is shown in Fig. 4. The central element of the circuit represents the coupling between a primary
 87 coil having a self inductance L_1 and the secondary coil with a self inductance L_2 ; the effect of the
 88 mutual coupling is described by the mutual inductance parameter L_m that, besides depending on the
 89 geometry and the materials employed for each single coil, depends certainly on the distance and the
 90 misalignment between the coils.

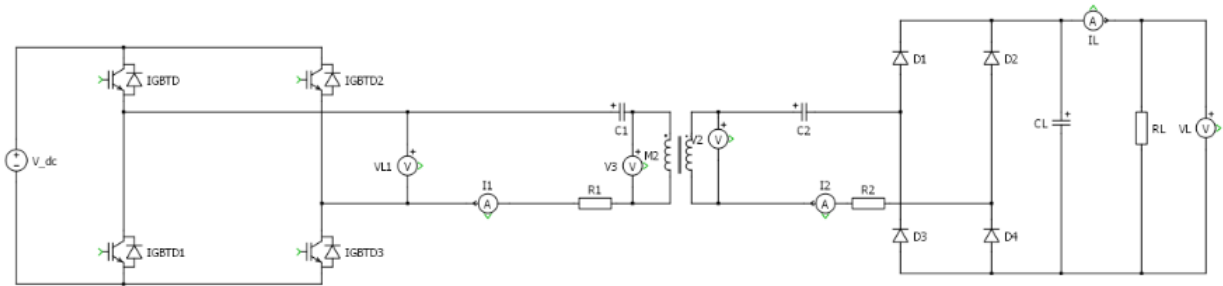


Figure 4. Circuit diagram of the inductive power transfer system which includes an inverter for the primary coil and a rectifier for the secondary coil.

The primary coil and its series resonant capacitor C_1 are connected to an ideal full-bridge inverter. The secondary coil and its series resonant capacitor C_2 are connected to an ideal full-bridge rectifier which converts the induced AC voltage of the secondary coil to DC voltage. The components R_1 and R_2 represent primary and secondary effective series DC resistances, respectively, which in this case are equal because the geometry is the same for both the coils. The load capacitor C_L is a filter capacitor. The full bridge inverter is supposed to be operated by a switching frequency $f_s = 20$ kHz [36]; hence, a bipolar voltage is generated by the inverter on the primary side. The global voltage applied to the primary side is sketched in Fig. 5. In order to guarantee the zero voltage switching (ZVS) operation of the inverter, the primary side resonant frequency f_{r1} , determined by C_1 and L_1 , is chosen slightly smaller than the switching frequency [36].

$$f_s = 1.05f_{r1} = \frac{1.05}{2\pi\sqrt{L_1C_1}} \quad (21)$$

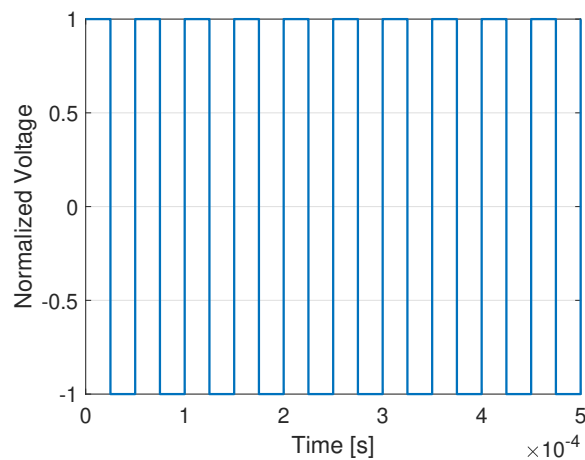


Figure 5. Voltage source of the WPT system.

The secondary side resonant frequency f_{r2} , determined by C_2 and L_2 , is tuned exactly to the switching frequency:

$$f_{r2} = \frac{1}{2\pi\sqrt{L_2C_2}} = f_s \quad (22)$$

It is clear that the capacitors values C_1 and C_2 can be easily determined by (21) and (22) knowing only the self inductances values and the inverter switching frequency. Twelve different configurations have been considered for the simulations, varying both the distances and the misalignments between the coils under observation. All the set-up parameters are reported in Table 1 and the different configurations are reported in Table 2.

Table 1. Circuit parameters.

Switching frequency	$f_s = 20$ kHz
Primary capacitor	$C_1 = 4.1$ μ F
Primary resistance	$R_1 = 1.66$ m Ω
Secondary capacitor	$C_2 = 3.73$ μ F
Secondary resistance	$R_2 = 1.66$ m Ω
Self inductances	$L_1 = L_2 = 17$ μ H
Load capacitor	$C_L = 300$ μ F
Load resistance	$R_L = 40$ Ω
Conductors radius	$r_w = 5$ mm

Table 2. Test configurations.

Distance h [cm]	Misalignment ρ [cm]	L_m [μ H]
10	0.5	6.18
10	3.5	5.97
10	6.5	5.47
10	9	4.88
15	0	3.87
15	3.5	3.76
15	6.25	3.52
15	8.5	3.24
20	0	2.52
20	3.25	2.47
20	6	2.34
20	8.5	2.18

The load voltage on the resistance R_L , normalized to the DC source voltage, is computed and illustrated, for each value of the misalignment, in Figs. 6, 7, 8. It is clearly seen that the misalignment has a significant impact on the rectified load voltage.

Furthermore, for the case $h = 10$ cm, $\rho = 0.5$ cm and $L_m = 6.18$ μ H, the efficiency for increasing values of the load resistance R_L has been evaluated; the efficiency is defined as the average power delivered to the load divided by the average power supplied by the full-bridge inverter. It is easy to verify from Fig. 9 that the optimal load resistance for this specific configuration is around $R_L = 1.1$ Ω .

As last test, the load voltage has been computed considering four different load conditions: $R_L = [1, 10, 20, 40]$ Ω , when: $h = 10$ cm, $\rho = 0.5$ cm and $L_m = 6.18$ μ H; the results are sketched in Fig. 10.

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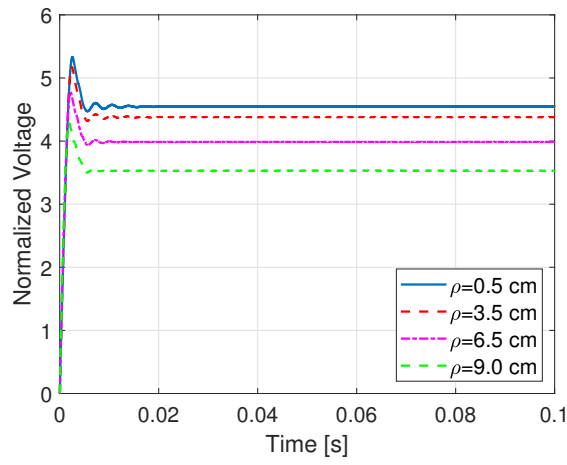


Figure 6. Load normalized voltages with $h = 10$ cm.

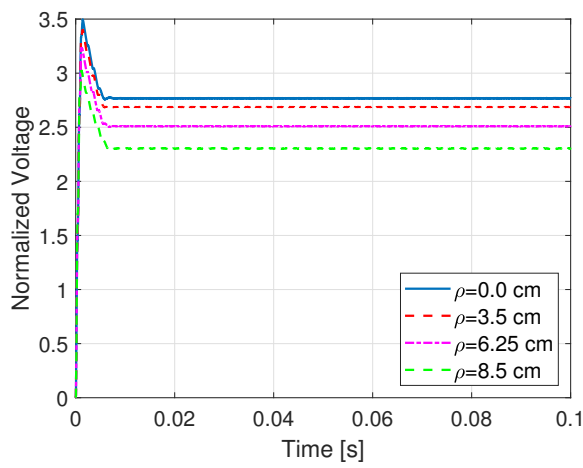


Figure 7. Load normalized voltages with $h = 15$ cm.

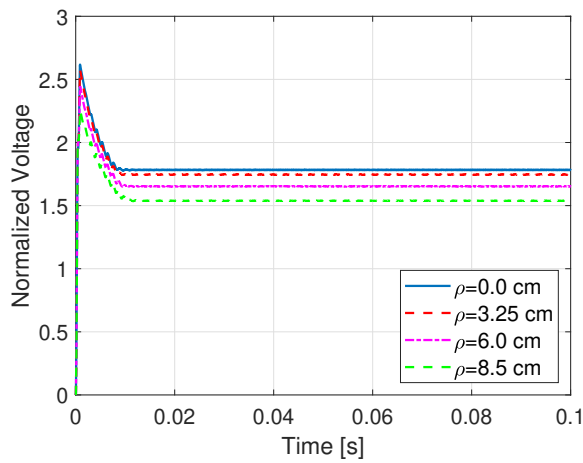


Figure 8. Load normalized voltages with $h = 20$ cm.

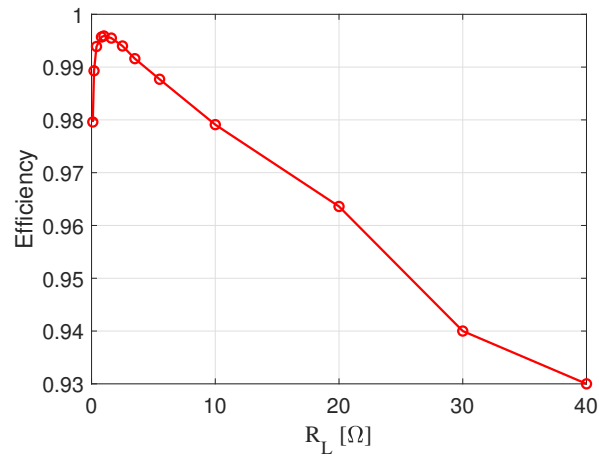


Figure 9. WPT efficiency varying the load resistance R_L and assuming $h = 10$ cm, $\rho = 0.5$ cm.

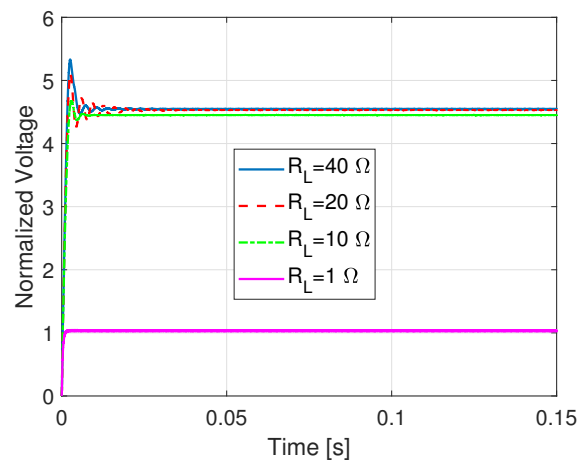


Figure 10. Load normalized voltages assuming $h = 10$ cm, $\rho = 0.5$ cm and varying the load resistance R_L .

107 5. Conclusions

108 This work has presented a study to compute analytically the mutual inductance of non-coaxial
 109 pancake coils with parallel axes. The proposed formula has been tested by comparison with the
 110 numerical results obtained using the tool Fast-Henry. Then, the proposed formula has been used
 111 to compute the mutual inductance between two pancake coils in a wireless power transfer system,
 112 comprising a full bridge inverter. The impact of the misalignment on the coupling between the source
 113 and the load has been verified and quantified.

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 115 contributions must be provided. The following statements should be used “Conceptualization, M.P., F.L., D.R.,
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 121 published version of the manuscript.”, please turn to the [CRediT taxonomy](#) for the term explanation. Authorship
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127 Abbreviations

128 The following abbreviations are used in this manuscript:

129	MDPI	Multidisciplinary Digital Publishing Institute
	DOAJ	Directory of open access journals
	EM	Electromagnetic
	PE	Power electronics
	PES	Power electronic systems
130	HF	High Frequency
	LF	Low Frequency
	SiC	Silicon Carbide
	PEEC	Partial Element Equivalent Circuit
	FEM	Finite Element
	3-D	Three-dimensional

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